

ASSA ABLOY

TECH SHEET: ACC-01

Issue date: 26-03-2018 Expiry date: 13-12-2019 Page 1 of 2

FIRE RATED AIR GRILLES Lorient Fire Rated Air Grilles

DESCRIPTION

Lorient Intumescent grilles are an intumescent fire resistant air grille, designed to provide fire protection of air tranfer or ventilation penetrations in fire doors. The intumescent material swells at high temperatures, creating a physical barrier and sealing the penetration to maintain the fire resistance level of the door.

APPLICATIONS

Designed for use in Pyropanel fire door assemblies where air transfer or additional ventilation is required.

For Pyropanel fire door assemblies (FRL up to -/240/30). *Note: these intumescent grilles are not Fire Dampers.*

FEATURES

- Maintains the Fire Resistance level of any Pyropanel Fire door.
- Resistant Door with an FRL of up to -/240/30 (tested to AS 1530.4)
- Easy to Install.
- Steel cover plates to each face of door.
- Allows air circulation to maintain temperature control.
- Reduces door closing pressure on enclosed rooms.

INSTALLATION

Refer page 2 for installation instructions.

MODELS AVAILABLE

Model	Size: (H x W) (mm)
LVHD - 450 x 450	450 x 450
LVHD - 600 x 300	600 x 300
LVHD - 600 x 600	600 x 600



Pyropanel Developments Pty Ltd

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FITTING INSTRUCTIONS

LVH Intumescent Fire Damper Fitted into a Pyropanel Fire door

1. Ensure that cutting an aperture in the door will not detract from the fire integrity of the door. If in doubt, contact the manufacturer to establish the maximum opening size and if there are any position limitations.

2. Cut the aperture to the required size with a maximum gap all-around of 5mm.

3. Pre-drill vertical outer frames of damper to accept fixing screws.

4. Fit the damper into the aperture and ensure that it is positioned equidistant from each face and parallel from both faces of the door.

5. Ensure that the perimeter gap between the cut out and damper is consistent and then apply mastic from both sides to ensure perimeter gap is completely filled and sealed.

6. Position steel cover grille centrally over one face of the damper and fix using screws supplied. And repeat to other face.

Fire Door	
Steel cover plate fixing screws	
Lorient LVH Intumescent fire damper	
Steel cover grilles	
Lorient Intumescent sealant applied to all four sides	

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